

# PALLETIZATION

PRODUCT	CARTONS/ LAYER	No. OF LAYERS	CARTONS PALLET	BOTTLES PALLET	HEIGHT (m)	PALLET WEIGHT (kg)	CARTON WEIGHT (kg)	BOTTLE WEIGHT (kg)
6x750ml	25	4	100	600	1.42	760	7.4	1.29
		5	125	750	1.74	945		
		6	150	900	2.06	1130		
12x750ml	13	4	52	624	1.42	845	15.9	
		5	65	780	1.74	1052		
		6	78	936	2.06	1240		
6x500ml	36	4	144	864	1.37	837	5.67	0.9
		5	180	1080	1.67	1040		
		6	216	1296	1.97	1245		
12x500ml	18	4	72	864	1.37	828	11.2	
		5	90	1080	1.67	1012		
		6	108	1296	1.97	1232		
12x250ml	21	5	105	1260	1.4	663	6	0.49
		6	126	1512	1.65	792		
24x250ml	10	5	50	1200	1.4	612	11.9	
		6	60	1440	1.65	752		

